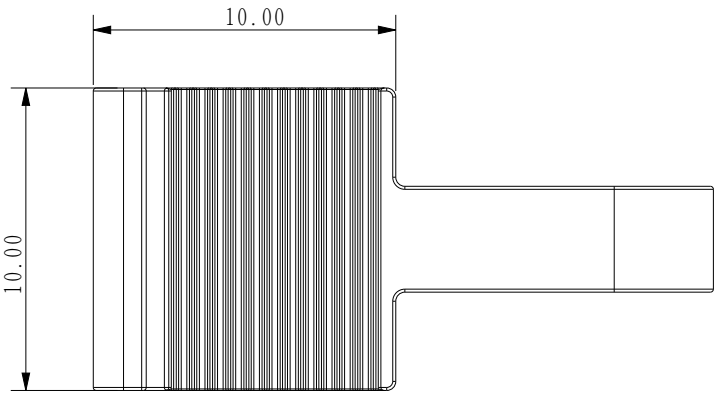
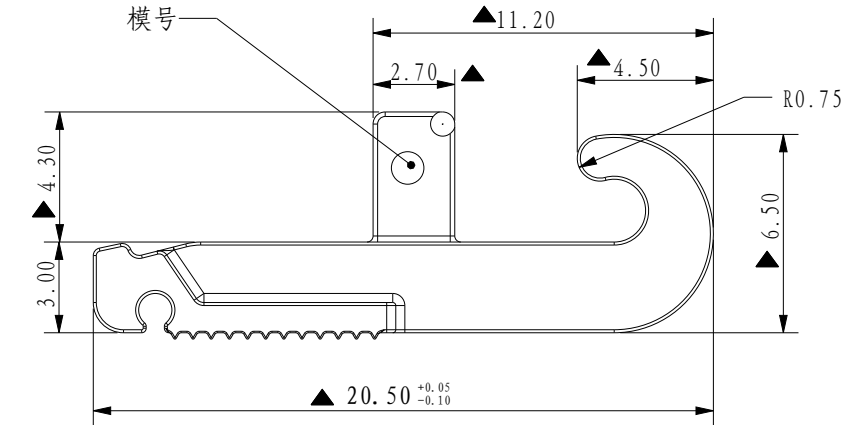
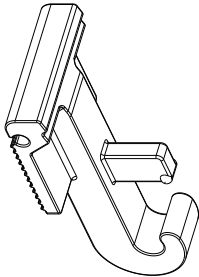
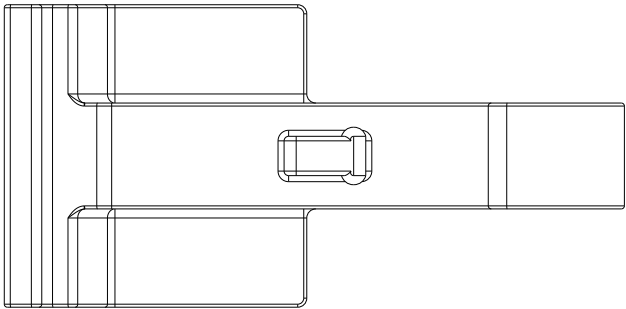
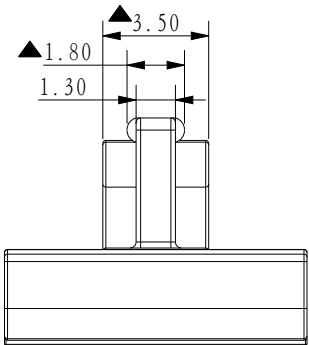



ROHS Compliant

Rev.	SIGN	DATE	DESCRIPTION	APPROVER
B	-	08/20/19'	The first release	Johnson
THIS IS CREO DRAWING, DO NOT REVISE MANUALLY!!!				



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TITLE:		AB Handle for H0					
PART NO.		AB0000x00000G		DWG NO.	AB1001		
APPROVED	CHECKED	DESIGNED	DRAWN	CUST NO.		Tolerance	
		Johnson	Johnson			UNIT: mm	X. ± 0. 20
		2019. 08. 23	2019. 08. 23			SCALE: 4: 1	X. X ± 0. 10
				SHEET: 1 / 2		REV. : B	X. XX ± 0. 05
							X° ± 1°


ROHS Compliant

Product requirements:

- 1.Materials: PA6 45%GF , 半透明
材质: PA6 45%GF , 半透明
- 2.Flash and parting line mismatch shall not exceed 0.05mm
毛边和分模线不超过0.05MM.
- 3.All fillets and radii shall be R0.2mm and all draft angle shall 0 degree unless they are otherwise specified
外观面需要倒角R0.2未注R以图纸量测为准, 未注拔模角0度
- 4.Part that warpage is not more than 0.20mm
产品翘曲度不超过0.2mm
- 5.Parts should be clean and free form impurities
产品须干净, 无杂质.
- 6.Outside surface of part to be smooth and free of flash, scratches, sink marks or other blemishes unless otherwise specified
产品外表面应光滑, 无毛边, 刮痕, 缩水, 污渍.
- 7.Ejector pads shall not exceed 0.05mm above or below the parts surface
顶针位凸出或凹陷不超过0.05MM
- 8.Gate projection shall be flushed to 0.2mm max above the parts surfaces
浇口注塑应在产品表面下0.2MM处.

Quality control requirements

- 1. Measurements of three serialized parts, from each cavity, for all other parameters/dimensions denoted on the print.
Marked"▲"are importante dimensions
每穴取5PCS样品做全尺寸检测, 标示▲为重点尺寸

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TITLE:	AB Handle for H0							
PART NO.	AB0000x00000G			DWG NO.	AB1001			
APPROVED	CHECKED	DESIGNED	DRAWN	CUST NO.			Tolerance	
		Johnson	Johnson				UNIT: mm	X.
		2019. 08. 23	2019. 08. 23		SCALE: 4: 1	X. X	± 0.10	
					SHEET: 2 / 2	REV.: B	X. XX	± 0.05
						X°	± 1°	